

**Mutoh America Inc.**

4405 E. Baseline Ste 120  
Phoenix, Arizona 85042 USA  
Tel. (480) 968-7772  
Fax (480) 968-7990

**TECHNICAL INFORMATION BULLETIN**

*Release date: 3/23/2020*

**Mutoh Printers – Shutdown, Maintenance and Storage Tips**

Dear Mutoh PJ-2508UF Printer user,

PJ-2508UF

Up to 3 weeks: Shut off printer. Close ink valves then flush all heads with 30ML of cleaning solution (PJUV11-CL1000U) from front and back ports twice (for back port set ink valve to flush and use the short tube near the top of the subtank). Wipe bottom of heads. Shut down printer. Put banner material down on bed. Put down 5 layers of lint free clothes so they will cover all heads and wet them with cleaning fluid. Manually move head over bed and place wet clothes under heads, manually lower heads to rest firmly on clothes.

Needed items: 50ml syringes (2 per head with tubing and connectors), 2L of cleaning solution (PJUV11-CL1000U), lint free clothes.

Longer than 3 weeks: Shut off printer. Disconnect ink tank level sensors. Remove each ink tank, empty tank and flush with 150ml of cleaner twice. Reinstall each ink tank. Leave level sensors disconnected. Add 300ml of cleaner to each tank. Turn on printer and use positive pressure move cleaner from the tanks to the heads into the waste pan until the cleaning solution coming out of the heads is clear. Shut off printer. Close ink valves then flush all heads with 30ml of cleaning solution (PJUV11-CL1000U) from front and back ports twice (for back port set ink valve to flush and use the short tube near the top of the subtank). Wipe bottom of heads. Put banner material down on bed. Put down 5 layers of lint free clothes so they will cover all heads and wet them with cleaning fluid. Manually move head over bed and place wet clothes under heads, manually lower heads to rest firmly on clothes.

Needed items: 50ml syringes (2 per head with tubing and connectors), 6L of cleaning solution (PJUV11-CL1000U), lint free clothes.

Mutoh dealers should assist the end users. Dealers can contact Mutoh Customer Care for assistance if needed.