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TECHNICAL INFORMATION BULLETIN

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Mutoh Printers – Shutdown, Maintenance and Storage Tips

Dear Mutoh Eco-Solvent Printer user,

Eco-Solvent printers: VJ-628, VJ-1324X, VJ-1624X, VJ-1638X, VJ-2638X, XPJ-1641SR and XPJ-1682SR.

Longer than 7 days: Perform a Longstore procedure followed up by a CR Maintenance.

Needed items:

- Lint free swabs
- Eco-Solvent Cleaning Fluid 11476-0001 for ValueJet Printers or MS-CL300 for XPJ Printers
- Flushing pad.

XPJ-1641SR

1. (4) MS41-CL300 cleaning bags to flush out the printer. Please refer to page 87 of the Operation Manual Setup 19: Longstore.
2. Maintenance solution to perform a final cleaning (capping station, wiper, bottom edge of print head) after flushing.
3. Lint free cloths and swabs.
4. 1 full set of CMYK of MS41 1000ml to re-ink the printer when returning to normal operation. To ink up the printer first power on machine then it will display “Ink Charge Start>Enter”, at this point insert all ink cartridges to start the ink fill process.

XPJ-1682SR

1. (8) MS41-CL300 cleaning bags to flush out the printer. Please refer to page 87 of the Operation Manual Setup 19: Longstore.
2. Maintenance solution to perform a final cleaning (capping station, wiper, bottom edge of print head) after flushing.
3. Lint free cloths and swabs.
4. 1 full set of CMYKx2 or CMYK Lc Lm Lk of MS41 1000ml to re-ink the printer when returning to normal operation. To ink up the printer first power on machine then it will display “Ink Charge Start>Enter”, at this point insert all ink cartridges to start the ink fill process.

VJ-2638X/VJ-1638X

1. (8) 11476-0001 cleaning cartridges will be needed to flush out the printer. On a VJ-2638X/VJ-1638X please refer to page 244 of the Operation Manual.
2. Maintenance solution to perform a final cleaning (capping station, wiper, bottom edge of print head) after flushing.
3. Lint free cloths and swabs.
4. 1 or two full sets of CMYKx2 or CMYK Lc Lm Lk of V3A 440ml to re-ink the printer when returning to normal operation. To ink up the printer first power on machine then it will display “CMYK No Ink Cartridges”, at this point insert all ink cartridges to start the ink fill process.

VJ-1324X/VJ-1624X

1. (4) 11476-0001 cleaning cartridges will be needed to flush out the printer. On a VJ1324X please refer to page 199 of the Operation Manual. For a VJ-1624X please refer to page 218 of the Operation Manual.
2. Maintenance solution to perform a final cleaning (capping station, wiper, bottom edge of print head) after flushing.
3. Lint free cloths and swabs.
4. 1 or two full sets of CMYK V3A 220ml (440ml if desired for 1624X only) ink cartridges to re-ink the printer when returning to normal operation. To ink up the printer first power on machine then it will display “CMYK No Ink Cartridges”, at this point insert all ink cartridges to start the ink fill process.

VJ-628/VJ-628X

1. (8) 11476-0001 cleaning cartridges will be needed to flush out the printer.
2. Maintenance solution to perform a final cleaning (capping station, wiper, bottom edge of print head) after flushing.
3. Lint free cloths and swabs.
4. 1 or two full sets of CMYKx2 or CMYK Lc Lm Lk of V3A 220ml to re-ink the printer when returning to normal operation. To ink up the printer first power on machine then launch the VSM program and follow the steps to ink charge the printer.

Mutoh Dealers should assist the end users. Dealers can contact Mutoh Customer Care for assistance if needed.

Mutoh Service Team