

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-07-10

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-BK220 / VJ-ULVA1-BK440 / VJ-ULVA1-BK1000
VJ-ULVA1-BK2000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10
Carbon black	1333-86-4	1 - 5

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.

Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety

practice.
Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Carbon black	1333-86-4	TWA	3.5 mg/m ³	NIOSH REL
		TWA	3.5 mg/m ³	OSHA Z-1
		TWA (Inhalable fraction)	3 mg/m ³	ACGIH

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Impervious gloves

Material : Flame retardant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety goggles

- Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).
- Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : black
- Odor : slight
- Odor Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : No data available
- Flash point : > 70 °C
Method: Seta closed cup
- Evaporation rate : No data available
- Flammability (solid, gas) : Not applicable
- Flammability (liquids) : No data available
- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Vapor pressure : No data available
- Relative vapor density : No data available
- Density : 0.9 - 1.1 g/cm³
- Solubility(ies)
Water solubility : Soluble in water
- Solubility in other solvents : soluble
Solvent: organic solvents
- Partition coefficient:
n-octanol/water : Not applicable
- Autoignition temperature : No data available

Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Particle size	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Combustible liquid. Vapors may form explosive mixture with air. Can react with strong oxidizing agents.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Oxidizing agents
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Carbon black:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Carbon black:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit

Result: Irritation to eyes, reversing within 21 days

Method: OECD Test Guideline 405

Carbon black:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: negative

Remarks: Based on data from similar materials

Carbon black:

Test Type: Buehler Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test

Result: negative

Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro

Result: negative

Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carbon black:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Test Type: In vitro sister chromatid exchange assay in mammalian cells
Method: OECD Test Guideline 479
Result: negative

Test Type: in vitro micronucleus test
Method: OECD Test Guideline 487
Result: negative

Genotoxicity in vivo : Test Type: Sex-linked recessive lethal test in Drosophila melanogaster (in vivo)
Species: Drosophila melanogaster (vinegar fly)
Application Route: Ingestion
Method: OECD Test Guideline 477
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact
Exposure time: 2 Years
Result: negative

Carbon black:

Species: Rat
Application Route: Inhalation
Exposure time: 24 Months
Result: positive

Species: Rat
Application Route: Ingestion
Exposure time: 2 Years

Result: negative

Carcinogenicity - Assessment: Weight of evidence does not support classification as a carcinogen

IARC Group 2B: Possibly carcinogenic to humans
Carbon black 1333-86-4

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

Carbon black:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

Test Type: Embryo-fetal development
Species: Mouse
Application Route: inhalation (dust/mist/fume)
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat

NOAEL: > 5,000 mg/kg

Application Route: Ingestion

Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : LC50: 6,600 mg/l
aquatic invertebrates Exposure time: 96 h

Toxicity to daphnia and other : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
aquatic invertebrates (Chronic Exposure time: 7 d
toxicity) Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Carbon black:

Toxicity to fish : LL50 (Danio rerio (zebra fish)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EL50 (Daphnia magna (Water flea)): > 5,600 mg/l
aquatic invertebrates Exposure time: 24 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 202

Toxicity to algae : EL10 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201

EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl 1002-67-1 40 %
Ethyl Ether

Diethylene Glycol Diethyl 112-36-7 60 %
Ether

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ethyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7
Carbon black	1333-86-4

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Carbon black	1333-86-4
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California Permissible Exposure Limits for Chemical Contaminants

Carbon black	1333-86-4
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Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
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The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.
See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous

Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-07-10

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-CL220

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	>= 35 -< 45
(2-Methoxymethylethoxy)propanol	34590-94-8	>= 35 -< 45

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Carbon oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.

Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Avoid contact with eyes.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment.
Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
(2-Methoxymethyl ethoxy)propanol	34590-94-8	TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		TWA	100 ppm 600 mg/m ³	NIOSH REL
		ST	150 ppm 900 mg/m ³	NIOSH REL
		TWA	100 ppm 600 mg/m ³	OSHA Z-1

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material

: Chemical-resistant gloves

Remarks

: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Take note that the product is flammable, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.

Eye protection

: Wear the following personal protective equipment:
Safety glasses

Skin and body protection

: Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing, unless assessment demonstrates that the risk of explosive atmospheres or flash fires is low
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : clear

Odor : ester-like

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : $\geq 160^{\circ}\text{F}$ / $\geq 71^{\circ}\text{C}$
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)

Water solubility : soluble

Solubility in other solvents : soluble
Solvent: organic solvent

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : The substance or mixture is not classified self-reactive.

Viscosity

Viscosity, kinematic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.



Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method



Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

(2-Methoxymethylethoxy)propanol:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 5.296 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.



Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

(2-Methoxymethylethoxy)propanol:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

(2-Methoxymethylethoxy)propanol:

Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: negative

Remarks: Based on data from similar materials

(2-Methoxymethylethoxy)propanol:

Routes of exposure: Skin contact

Species: Humans

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test

Result: negative

Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro

Result: negative

Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)

Species: Mouse

Application Route: Ingestion

Result: negative

Remarks: Based on data from similar materials

(2-Methoxymethylethoxy)propanol:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro

Result: negative

Carcinogenicity

Not classified based on available information.

Components:

(2-Methoxymethylethoxy)propanol:

Species: Rat

Application Route: Inhalation (vapor)

Exposure time: 2 Years
Method: OECD Test Guideline 453
Result: negative

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

(2-Methoxymethylethoxy)propanol:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: Inhalation (vapor)
Method: OECD Test Guideline 416
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Inhalation (vapor)
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 Weeks
Method: OECD Test Guideline 412

(2-Methoxymethylethoxy)propanol:

Species: Rat
NOAEL: 1.21 mg/l
Application Route: Inhalation (vapor)
Exposure time: 13 Weeks

Method: OECD Test Guideline 413

Species: Rat
NOAEL: 1,000 mg/kg
Application Route: Ingestion
Exposure time: 4 Weeks

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : LC50: 6,600 mg/l
aquatic invertebrates Exposure time: 96 h

Toxicity to daphnia and other : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
aquatic invertebrates (Chronic toxicity) Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

(2-Methoxymethylethoxy)propanol:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,919 mg/l
aquatic invertebrates Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): > 969 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): >= 0.5 mg/l
aquatic invertebrates (Chronic toxicity) Exposure time: 22 d
Method: OECD Test Guideline 211

Toxicity to microorganisms : EC50 (Pseudomonas putida): 4,168 mg/l
Exposure time: 18 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

(2-Methoxymethylethoxy)propanol:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 96 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

(2-Methoxymethylethoxy)propanol:

Partition coefficient: : log Pow: 0.004
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty containers retain residue and can be dangerous.
Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : NA 1993
Proper shipping name : Combustible liquid, n.o.s.
((2-Methoxymethylethoxy)propanol, Bis(2-ethoxyethyl) ether)
Class : CBL
Packing group : III
Labels : None
ERG Code : 128
Marine pollutant : no
Remarks : Above applies only to containers over 119 gallons or 450 liters.
Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in

regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol	112-36-7	>= 35 - < 45 %
Diethyl Ether		
Triethylene glycol monomethyl ether	112-35-6	>= 15 - < 25 %

US State Regulations

Pennsylvania Right To Know

(2-Methoxymethylethoxy)propanol	34590-94-8
Diethylene Glycol Diethyl Ether	112-36-7
Triethylene glycol monomethyl ether	112-35-6

California List of Hazardous Substances

(2-Methoxymethylethoxy)propanol	34590-94-8
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California Permissible Exposure Limits for Chemical Contaminants

(2-Methoxymethylethoxy)propanol	34590-94-8
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Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
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The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-07-10

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-CY220 / VJ-ULVA1-CY440 / VJ-ULVA1-CY1000
VJ-ULVA1-CY2000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.

Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.

Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

- Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

- Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

- Material : Impervious gloves
- Material : Flame retardant gloves

- Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

- Eye protection : Wear the following personal protective equipment:
Safety goggles

- Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective

clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : Blue

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)
Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit
Result: Irritation to eyes, reversing within 21 days
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)
Routes of exposure: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: negative
Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact

Exposure time: 2 Years

Result: negative

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50: 6,600 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Dispose of in accordance with local regulations.
- Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

- : Fire Hazard
Acute Health Hazard

SARA 313

- : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ether	1002-67-1	40 %
--------------------------------	-----------	------

Diethylene Glycol Diethyl Ether	112-36-7	60 %
---------------------------------	----------	------

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
---------------------------------	----------

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2016-05-19

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-LC220 / VJ-ULVA1-LC440 / VJ-ULVA1-LC1000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.

Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.
Keep container tightly closed.

Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

- Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures** : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

- Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

- Material : Impervious gloves

- Material : Flame retardant gloves

- Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

- Eye protection : Wear the following personal protective equipment:
Safety goggles

- Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : Blue

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)
Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient:
n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit

Result: No eye irritation
Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit
Result: Irritation to eyes, reversing within 21 days
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)
Routes of exposure: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: negative
Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact
Exposure time: 2 Years

Result: negative

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50: 6,600 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

: Fire Hazard
Acute Health Hazard

SARA 313

: The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ether	1002-67-1	40 %
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Diethylene Glycol Diethyl Ether	112-36-7	60 %
---------------------------------	----------	------

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
---------------------------------	----------

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.
See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

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SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2016-05-19

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Product name : Eco Solvent Ultra Value
VJ-ULVA1-LK220 / VJ-ULVA1-LK440 / VJ-ULVA1-LK1000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10
Carbon black	1333-86-4	< 1

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.

Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.

Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Carbon black	1333-86-4	TWA	3.5 mg/m ³	NIOSH REL
		TWA	3.5 mg/m ³	OSHA Z-1
		TWA (Inhalable fraction)	3 mg/m ³	ACGIH

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Impervious gloves

Material : Flame retardant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety goggles

Skin and body protection : Select appropriate protective clothing based on chemical

resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : black

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)
Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient:
n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity		
Viscosity, dynamic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Combustible liquid. Vapors may form explosive mixture with air. Can react with strong oxidizing agents.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Carbon black:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Carbon black:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit

Result: Irritation to eyes, reversing within 21 days

Method: OECD Test Guideline 405

Carbon black:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: negative

Remarks: Based on data from similar materials

Carbon black:

Test Type: Buehler Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test

Result: negative

Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro

Result: negative

Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carbon black:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Test Type: In vitro sister chromatid exchange assay in mammalian cells
Method: OECD Test Guideline 479
Result: negative

Test Type: in vitro micronucleus test
Method: OECD Test Guideline 487
Result: negative

Genotoxicity in vivo : Test Type: Sex-linked recessive lethal test in Drosophila melanogaster (in vivo)
Species: Drosophila melanogaster (vinegar fly)
Application Route: Ingestion
Method: OECD Test Guideline 477
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact
Exposure time: 2 Years
Result: negative

Carbon black:

Species: Rat
Application Route: Inhalation
Exposure time: 24 Months
Result: positive

Species: Rat
Application Route: Ingestion
Exposure time: 2 Years
Result: negative

Carcinogenicity - Assessment: Weight of evidence does not support classification as a carcinogen

IARC Group 2B: Possibly carcinogenic to humans
Carbon black 1333-86-4

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

Carbon black:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

Test Type: Embryo-fetal development
Species: Mouse
Application Route: inhalation (dust/mist/fume)
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : LC50: 6,600 mg/l
aquatic invertebrates Exposure time: 96 h

Toxicity to daphnia and other : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
aquatic invertebrates (Chronic Exposure time: 7 d
toxicity) Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Carbon black:

Toxicity to fish : LL50 (Danio rerio (zebra fish)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EL50 (Daphnia magna (Water flea)): > 5,600 mg/l
aquatic invertebrates Exposure time: 24 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 202

Toxicity to algae : EL10 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201

EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl 1002-67-1 40 %
Ethyl Ether

Diethylene Glycol Diethyl 112-36-7 60 %
Ether

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ethyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7
Carbon black	1333-86-4

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Carbon black	1333-86-4
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California Permissible Exposure Limits for Chemical Contaminants

Carbon black	1333-86-4
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Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
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The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.
See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -

International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2016-05-19

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-LM220 / VJ-ULVA1-LM440 / VJ-ULVA1-LM1000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.

Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.
Keep container tightly closed.

Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

- Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures** : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

- Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

- Material : Impervious gloves

- Material : Flame retardant gloves

- Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

- Eye protection : Wear the following personal protective equipment:
Safety goggles

- Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : Red

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)
Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient:
n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit

Result: No eye irritation
Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit
Result: Irritation to eyes, reversing within 21 days
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)
Routes of exposure: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: negative
Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact
Exposure time: 2 Years

Result: negative

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50: 6,600 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

: Fire Hazard
Acute Health Hazard

SARA 313

: The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ether	1002-67-1	40 %
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Diethylene Glycol Diethyl Ether	112-36-7	60 %
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US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
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The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.
See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-07-10

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-MA220 / VJ-ULVA1-MA440 / VJ-ULVA1-MA1000
VJ-ULVA1-MA2000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.

Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.

Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Impervious gloves

Material : Flame retardant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety goggles

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective

clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : Red

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)

Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit
Result: Irritation to eyes, reversing within 21 days
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)
Routes of exposure: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: negative
Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact

Exposure time: 2 Years

Result: negative

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50: 6,600 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Dispose of in accordance with local regulations.
- Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

- : Fire Hazard
Acute Health Hazard

SARA 313

- : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ether	1002-67-1	40 %
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Diethylene Glycol Diethyl Ether	112-36-7	60 %
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US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
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The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.
See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-10-27

SECTION 1. IDENTIFICATION

Product name : Maintenance Liquid
VJ-ULVA1-ML500U

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc



Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Cleaning agent

SECTION 2. HAZARDS IDENTIFICATION



GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

GHS label elements

Signal Word : Warning

Hazard Statements : H227 Combustible liquid.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture



Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.

- | | | |
|---|---|---|
| In case of eye contact | : | Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists. |
| If swallowed | : | If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water. |
| Most important symptoms and effects, both acute and delayed | : | None known. |
| Protection of first-aiders | : | No special precautions are necessary for first aid responders. |
| Notes to physician | : | Treat symptomatically and supportively. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | | |
|--|---|---|
| Suitable extinguishing media | : | Water spray
Alcohol-resistant foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : | High volume water jet |
| Specific hazards during fire fighting | : | Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health. |
| Hazardous combustion products | : | Carbon oxides |
| Specific extinguishing methods | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area. |
| Special protective equipment for fire-fighters | : | Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | | |
|---|---|--|
| Personal precautions, protective equipment and emergency procedures | : | Remove all sources of ignition.
Follow safe handling advice and personal protective equipment recommendations. |
| Environmental precautions | : | Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Non-sparking tools should be used.
Soak up with inert absorbent material. |

Suppress (knock down) gases/vapors/mists with a water spray jet.
 For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
 Clean up remaining materials from spill with suitable absorbent.
 Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
 Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- | | | |
|-----------------------------|---|---|
| Technical measures | : | See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section. |
| Local/Total ventilation | : | Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation. |
| Advice on safe handling | : | Handle in accordance with good industrial hygiene and safety practice.
Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment. |
| Conditions for safe storage | : | Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition. |
| Materials to avoid | : | Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- | | | |
|-----------------------------|---|---|
| Engineering measures | : | Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation. |
|-----------------------------|---|---|

Personal protective equipment

- | | | |
|------------------------|---|---|
| Respiratory protection | : | General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are |
|------------------------|---|---|

unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection	
Material	: Flame retardant gloves
Remarks	: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Wash hands before breaks and at the end of workday.
Eye protection	: Wear the following personal protective equipment: Safety glasses
Skin and body protection	: Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential. Wear the following personal protective equipment: Flame retardant antistatic protective clothing. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).
Hygiene measures	: Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: clear
Odor	: slight
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: No data available
Flash point	: 71.5 °C Method: Seta closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Flammability (liquids)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: No data available
Relative vapor density	: No data available

Density	:	0.9 - 1.1 g/cm ³
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	soluble Solvent: organic solvents
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Combustible liquid. Vapors may form explosive mixture with air. Can react with strong oxidizing agents.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Fire Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ethyl Ether	1002-67-1	60 %
Triethylene glycol monomethyl ether	112-35-6	60 %

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ethyl Ether	1002-67-1
Triethylene glycol monomethyl ether	112-35-6

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory

concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

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SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-07-10

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVA1-YE220 / VJ-ULVA1-YE440 / VJ-ULVA1-YE1000
VJ-ULVA1-YE2000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10
Pigment (Nickel compound)	Trade secret	1 - 5

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.

Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety

practice.
 Keep container tightly closed.
 Keep away from heat and sources of ignition.
 Take precautionary measures against static discharges.
 Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
 Keep tightly closed.
 Keep in a cool, well-ventilated place.
 Store in accordance with the particular national regulations.
 Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
 Strong oxidizing agents
 Explosives
 Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.
 Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Impervious gloves

Material : Flame retardant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
 Safety goggles

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
 Wear the following personal protective equipment:
 Flame retardant antistatic protective clothing.

Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : Yellow

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)
Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient:
n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Particle size	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Combustible liquid. Vapors may form explosive mixture with air. Can react with strong oxidizing agents.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Oxidizing agents
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit

Result: Irritation to eyes, reversing within 21 days

Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: negative

Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse

Application Route: Skin contact
Exposure time: 2 Years
Result: negative

IARC

Group 1: Carcinogenic to humans
Nickel compounds

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50: 6,600 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Dispose of in accordance with local regulations.
- Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ether	1002-67-1	40 %
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Diethylene Glycol Diethyl Ether	112-36-7	60 %
---------------------------------	----------	------

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7

California Prop. 65

WARNING: This product can expose you to chemicals including Nickel compounds, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
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The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 2020-07-01

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET

Date of last issue: 2020-07-01

Date of first issue: 2015-07-10

SECTION 1. IDENTIFICATION

Product name : Eco Solvent Ultra Value
VJ-ULVAP1-YE220 / VJ-ULVAP1-YE440 / VJ-ULVAP1-YE1000
VJ-ULVAP1-YE2000

Manufacturer or supplier's details

Company name of supplier : MUTOH America Inc

Address : 4405 East Baseline Road, Suite 120 Phoenix, Arizona 85042

Telephone : 480-968-7772

Emergency telephone : 480-968-7772
During normal opening times

Recommended use of the chemical and restrictions on use

Recommended use : Inkjet printing

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Other hazards

Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diethylene Glycol Diethyl Ether	112-36-7	50 - 60
Propylene carbonate	108-32-7	5 - 10

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
Causes serious eye irritation.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.

Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.

Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Explosives
Gases

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.
Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Impervious gloves

Material : Flame retardant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety goggles

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
Flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective

clothing (gloves, aprons, boots, etc).

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : Yellow

Odor : slight

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : No data available

Flash point : > 70 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.9 - 1.1 g/cm³

Solubility(ies)
Water solubility : Soluble in water

Solubility in other solvents : soluble
Solvent: organic solvents

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Diethylene Glycol Diethyl Ether:

Acute oral toxicity : LD50 (Rat): 4,970 mg/kg

Propylene carbonate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Causes skin irritation.

Components:

Diethylene Glycol Diethyl Ether:

Result: Skin irritation

Remarks: Based on data from similar materials

Propylene carbonate:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Diethylene Glycol Diethyl Ether:

Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

Propylene carbonate:

Species: Rabbit
Result: Irritation to eyes, reversing within 21 days
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Test Type: Local lymph node assay (LLNA)
Routes of exposure: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: negative
Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Propylene carbonate:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

Propylene carbonate:

Species: Mouse
Application Route: Skin contact

Exposure time: 2 Years

Result: negative

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Diethylene Glycol Diethyl Ether:

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

Propylene carbonate:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat, female
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Diethylene Glycol Diethyl Ether:

Species: Rat
NOAEL: 2.49 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 w
Method: OECD Test Guideline 412

Propylene carbonate:

Species: Rat
NOAEL: > 5,000 mg/kg
Application Route: Ingestion
Exposure time: 90 d

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diethylene Glycol Diethyl Ether:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50: 6,600 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Ceriodaphnia dubia (water flea)): > 1 mg/l
Exposure time: 7 d
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Propylene carbonate:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Pseudomonas putida): 25,619 mg/l
Exposure time: 16 h

Persistence and degradability

Components:

Diethylene Glycol Diethyl Ether:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Propylene carbonate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.7 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

Diethylene Glycol Diethyl Ether:

Partition coefficient: : log Pow: 0.39
n-octanol/water

Propylene carbonate:

Partition coefficient: : log Pow: -0.41
n-octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Dispose of in accordance with local regulations.
- Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as dangerous goods

IATA-DGR

Not regulated as dangerous goods

IMDG-Code

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

- : Fire Hazard
Acute Health Hazard

SARA 313

- : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diethylene Glycol Methyl Ether	1002-67-1	40 %
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Diethylene Glycol Diethyl Ether	112-36-7	60 %
---------------------------------	----------	------

US State Regulations

Pennsylvania Right To Know

Diethylene Glycol Methyl Ether	1002-67-1
Diethylene Glycol Diethyl Ether	112-36-7
Propylene carbonate	108-32-7

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Additional regulatory information

Diethylene Glycol Diethyl Ether	112-36-7
---------------------------------	----------

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10229.

SECTION 16. OTHER INFORMATION

Further information

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

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